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Tealinc, Ltd. President Darell Luther Featured In National Publication

Article discusses Rail networks: where they go and how they operate

Forsyth, MT – Tealinc, Ltd. President Darell Luther was the author and sole contributor to the March 2014 Waste Advantage Magazine feature "Waste-by-Rail" with his educational article titled "Rail Networks: Where They Go and How they Operate". A sample introduction to this intriguing article begins:

We spend a good deal of time working with customers that are new to rail and new to understanding the rail network, in particular where it goes and how it operates. We find that a general level of understanding of the rail system is very beneficial to rail shippers on several fronts. Understanding basic rail networks and their operations helps a company determine cycle times of their shipments, e.g. how long it takes for a loaded railcar to get from a particular origin to a particular destination and return that railcar for loading, helps a company plan their supply chain processes more accurately, and helps resource planning (human, machine and financial) on both ends of the spectrum, production, stockpiling or processing, and loading at the origin and unloading, warehousing, stockpiling, processing, landfilling or recycling at the destination.

We invite you to <u>read the entire article online</u> on pages 39-41 of Waste Advantage Magazine. The entire article has been cut and paste below for your reading pleasure.

Darell Luther is president of Forsyth, MT-based Tealinc Ltd., a rail transportation solutions and railcar leasing company. Darell's career includes positions as president of DTE Rail and DTE Transportation Services Inc., Fieldston Transportation Services LLC, managing director of coal and unit trains for Southern Pacific Railroad and directors positions in marketing, fleet management and integrated network management at Burlington Northern Railroad. Darell has more than 24 years of rail, truck, barge and vessel transportation experience concentrated in bulk commodity and containerized shipments. He can be reached at (406) 347-5237, via e-mail at darell@tealinc.com or visit <u>www.tealinc.com</u>.



Rail Networks: Where They Go and How they Operate

Just as you're planning airline or automobile travel, it's always a good idea to "map out" your rail shipments so that you have a good idea of the route to be traveled and an expectation of the time it takes to get from an origin to a destination.

By Darell Luther

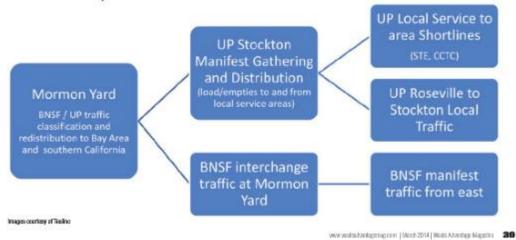
We spend a good deal of time working with customers that are new to rail and new to understanding the rail network, in particular where it goes and how it operates. We find that a general level of understanding of the rail system is very beneficial to rail shippers on several froms. Understanding hasic rail networks and their operations helps a company determine cycle times of their shipments, e.g. how long it takes for a loaded railear to get from a particular origin to a particular destination and return that railear for loading, helps a company plan their supply chain processes more accurately, and helps resource planning (human, machine and financial) on both ends of the spectrum, production, stockpiling or processing, and loading at the origin and unloading, wardbousing, stockpiling, processing, landfilling or necycling at the destination.

Rail Networks - Mapped

A great resource to start with on understanding roll networks is to look at roll maps that encompass the geographic area you intend to ship. Roll networks are comprised of seven Class I collroads, five in the United States and two in Canada, and over 500 shortline and regional nairwads. As point of clarification, a Class I railward is one that has line hard revenue of \$452.7 million (2012 basis). A regional and or a shortline nairward by definition have less than this amount in line hard revenue. A simple way to think about nail networks is that there are two Class I nairwards in the estern U.S., BNSF and Union Pacific Railwards, two Class I nairwards in the estern U.S., CSXT and Norfolk Southern Railwards, ore Class I nairward that the function of two to south along the Mississippi River from Chicago to Mexico, and two Class I nairwards that operate in Canadian Pacific Railwards that operate in Canadian provinces from west to case both being threstonimental nairwards.

These rail networks operated approximately 162,506 miles of teack (2012 data) using around 24,707 locomotives and tenaporting approximately 364,025 nailcoad owned or controlled mileas, 50,502 non-class 1 nailcans and 792,100 private (owned or controlled by hanks, shippers, lesson) milease (see Figure 2, page 40). More detailed map links of each Class 1 milead are listed here:

Figure 1



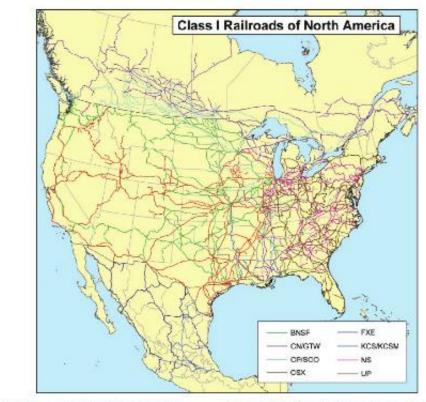
Simplified Railroad Classification and Distribution

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Rall Networks Where They Go and How they Operate





- Union Pacific Railmant: www.up.com/aboutup/reference/maps/system_ map/index.htm
- · BNSF Railwash www.bosf.com/customers/where-can-i-ship/maps/
- GSXT Railroad: www.csx.com/index.cfm/customers/maps/
- Narfalk Suuliwa Railwaak www.nscorp.com/content/nscorp/en/ship-withnorfolk-southern/system-overview.html
- KC3 Reihnsch www.kcsouthern.com/en-us/Services/Pages/ WhereKCSShips.aspx
- Gaussian National Railroad: www.cn.ca/en/out-business/out-network/ maps
- Gaudian Pacific Railmad: www.cpr.ca/on/about-cp/cp-network/ Documents/cp-map-2012.pdf

Railroad Operations

Railread operations are somewhat complicated. Railreads operate in much the same fishion as airlines. Rail operations are usually diseated by the type of traffic on a particular rail line or across a particular rail line. There are generally two types of traffic, manifest and unit trains.

Manifest Traffic

Manifest traffic is described as gathering, bailing or distribution of local traffic generally accumulated as less than a unit train, or that amount of rail carloads gathered together to make a train but not requiring dedicated train

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service. Manifest traffic requires that several rail carloads across multiple shippers be gethered together and moved on a single train. The design for moving a manifest train is much the same as the hub and spoke design of the airline distribution model. A locomotive or a centesis of locomotives will depart a central railyard providing service to a set number of costomers during a normal shift gathering railcars that are leaded by the costomers or distributing empty and loaded railcars to customers that have either ordered in empty milears or are scheduled to receive loaded railcars. Generally, the local train size is optimized to handle all loads and empties it as scheduled on pick up or distribute on a particular day. Local service can be scheduled daily or scheduled for scheet days of the week depending on local service requirements and railroad resources for the particular goggraphic area. Local service gathers and railroad resources for the particular goggraphic area. Local service gathers from classification yard to classification yard.

Imagine the airline distribution model. A large number of airlines land and depart Chicago O'Hare dially with most passengers going on to different destinations. Just as a passenger may travel from Denver to Chicago to Cleveland versus traveling a more direct noute from Denver to Cleveland, railcars on manifest trains are moved between classification yards (much the same as airline terminals) and reclassified and accumulated at these yards for their final destination. The reason it's important to understand this concept is that if you're shipping less than unit train quantities your shipments (railcars) may not reased the most direct route. If you're counting on a direct route and calculating train miles per day to account for transit times and the railcars are

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transported on an unanticipated route, additional time could be required to move your commodity to its final destination. If you have a quota to make then you need to take into account the additional resources required. Additionally, the more nil classification yards you go through, the longer your shipments will take. Think of the airline route described above, ic's not the travel time between Denver to Cleveland via Chicago that takes additional time. It's generally the reclassification process in Chicago that causes delay. Railcars are subject to this same classification delay in tail classification yards (see Figure 1, page 39).

Unit Trains

Unit train traffic operates in the same manner as the aitline model as well. When an origin location has sufficient traffic that comes from one specific shipper going to one destination to one specific receiver, a railroad will run a unit train. The benefic of unit train shipments are that as a shipper, you get dedicated resources throughout the movement and minimal delays. A great example of this time and resource savings is again the airplane distribution model. To get to Las Vegas from Billings, MT one had a choice of going through Denver or Salt Lake City. Now Allegiant, a small aitline, put on service direct from Billings to Las Vegas savings six to eight hours in transit time because there was sufficient demand to require dedicated service. The plane lands in Las Vegas, distributes its passengers to the terminal, picks up a new load after minimal loading delay and heads back to Billings, the origin terminal. The unit train rail system works much the same way as the airline system. A grain train may gather a 110 railcar shuttle trains (optimized for the route traveled) and depare an elevator in the middle of North Dakota and be at a terminal in Portland, OR in three or four days. If this same terminal shipped a single nailear it may be 15 to 20 days before it would arrive in Portland. There are several examples of "trash" unit trains also running across major metropolitan areas of the U.S. to landfills.

Railroad Connections

If you review the map (Figure 2), rail lines across the U.S., Canada and Mexico are a spiderweb of lines, some meeting others crossing in all sorts of gengraphical fashion. There is order to the chaos. Railroads have designated connections between themselves at very specific locations. Formally known as Open and Prepaid Station List (OPSL) and now known as Official Railroad Station List is an official listing of every interchange location between every railroad in North America. These listings are generally available on each nailroad's Web site and are worthy of researching if you're moving freight across railroads. Another great resource is *The Official Roilbeay Guide* (http:// railresource.com) published by the JOC Group. This quarterly reference book shows each railroad and its connection(s) with each subsequent miltroad by railroad, region and State. Just as you're planning airline or automobile travel it's always a good idea to "map out" your rail shipments so that you have a good idea of the roue to be traveled and an expectation of the time it takes to get from an origin to a destination. [WM]

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